LEGEND  O6D Carlyle

1 — Motor Cover Gasket
2 — Motor End Cover
3 — Discharge Manifold Connection
4 — Valve Plate Gasket
5 — Valve Plate Assembly
6 — Cylinder Head Gasket
7 — Cylinder Head
8 — Cylinder Head Washer and Cap Screw
9 — Suction Manifold Connection*
10 — Suction Valve Positioning Spring
11 — Suction Strainer
12 — Bearing Head Gasket
13 — Oil Pump Inlet Passage
14 — Bearing Head Washer and Cap Screw
15 — Oil Pump Cover
16 — Pump End Bearing Head
17 — Oil Drain Plug
18 — Crankcase
19 — Bottom Plate Gasket
20 — Bottom Plate
21 — Bottom Plate Washer and Cap Screw
22 — Oil Filter Screen
23 — Oil Return Check Valve
24 — Oil Level Sight Glass
25 — Motor Terminal Plate
26 — Dowel Pins (For Suction Valve Positioning)
27 — Equalizing Tube and Lock Screw Assembly
28 — Lockwasher
29 — Rotor Lockwasher
30 — Rotor Drive Key
31 — Piston Pin Lock Ring
32 — Piston Pin
33 — Piston
34 — Oil Ring
35 — Compression Rings
36 — Eccentric Strap
37 — Eccentric Strap Side Shield
38 — Pump End Counterweight
39 — Oil Pump Drive Segment
40 — Drive Segment Cap Screws and Lockwashers
41 — Oil Feed Guide
42 — Oil Feed Guide Retainer Spring
43 — Cover Gasket
44 — Pump Cover Cap Screw and Washer
45 — Counterweight Bolt
46 — Eccentric Strap Side Shield
47 — Motor End Counterweight
48 — Locknut
49 — Eccentric Shaft (or Crankshaft)